



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3813
Job Sheet 176233



Part No: 646.3813

Job Qty: 12 ea

Part Name: AS350 Strut Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Machining-1		
100	Bandsaw	12 pcs	4/27/18	4/27/18	0.00	0.52	Bandsaw1		
110	Mill Conv	12 pcs	4/27/18	4/27/18	0.00	7.64	Mill Conv 1		
120	QC	12 pcs	4/27/18	4/27/18	0.00	0.00	QC2 Machining-1		
130	QC	12 pcs	4/27/18	4/27/18	0.00	0.00	QC8 Machining-1		
140	Outsource	12 pcs	4/27/18	4/27/18			ATG001-VC	10	
150	Packaging	12 pcs	4/27/18	4/27/18	0.00	0.00	Packaging2		
155	QC	12 pcs	4/27/18	4/27/18	0.00	0.00	QC5		
180	Packaging	12 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		
190	QC21-SA	12 Ea	4/27/18	4/27/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine per DWG

Descriptions: 140 - Issue P/O to ATG : 20040026 Hard Anodize Black and Prime as Per Dwg 646.3800

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6A0.75X0.75X0.060X0.062	7075T6 Angle .75" X .75" X .060" X .062"W	3 ft (.25 ea)	90-Start up Operation	M136405

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6A0.75X0.75X0.060X0.062	3	38	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Bracket	0.060Inches $\pm$ 0.010	0.070 0.050		
2	Strut Bracket	0.060Inches $\pm$ 0.010	0.070 0.050		
3	Strut Bracket	0.030Inches $\pm$ 0.010	0.040 0.020		
4	Strut Bracket	0.630Inches $\pm$ 0.010	0.640 0.620		
5	Strut Bracket	0.750Inches $\pm$ 0.010	0.760		

			0.740
6	Strut Bracket	2.950Inches ± 0.010	2.960 2.940
7	Strut Bracket	2.610Inches ± 0.010	2.620 2.600
8	Strut Bracket	0.060Inches ± 0.010	0.070 0.050
9	Strut Bracket	2.450Inches ± 0.010	2.460 2.440
10	Strut Bracket	3.6Angle ± 0.5	4.1 3.1
11	Strut Bracket	113.6Angle ± 0.5	114.1 113.1

Plex 4/19/18 7:44 AM Dart.lajeunesse.marie



Container No: S073258



Part: 646.3813

Job No: 176233

Serial No/Batch: S073258

Revision:

Inspector:

MC

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/23/18

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	176233	646.3813	AS350 Strut Bracket Issue P/O to ATG : Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	6/13/18	12 pcs	0 pcs 12x	12 pcs	\$10.60/pcs	\$127.20
5	177270	647.5710	GPS Mount Outsource process-Anodize per QSI017 4.1.10.1	Firmed	6/13/18	5 pcs	0 pcs 5x	5 pcs	\$14.55/pcs	\$72.75
Grand Total:										\$870.65

DAS
11
9-89

Order Notes

Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)

A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CE

Plex 5/30/18 11:27 AM dart.tsimikis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T1
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915337

Date: 07-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 646.3813 AS350 Strut Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23190	Rev: NC PO: PO040026 Line: 4	DAS 11 9-89 JUN 08 2018
5 ea	Part: 647.5710 GPS Mount Hard Black Anodize per MIL-A-8625, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-P-23377J, Type I, Class N (Customer Supplied), .1-2 Mil max Job: 23191	Rev: NC PO: PO040026 Line: 5	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>07/06/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

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